





Parts - Visiport® Model VP220.C2\*

\*As it is functionally identical and differs only in branding, E220 parts will be substituted in shipment where possible.

PART NO.	DESCRIPTION
220C110	Base Assy, VP220.C2
220C200	Bearing/Rotor Assy, VP.C/.C2
220B2090	Bearing Extraction Tool
220C300	Motor Driver Assembly, Digital
220C310	Motor Driver Assembly, Dynamic Braking
220C3101	Motor Driver PCB
220C3102	Motor Driver PCB, Dynamic Braking
220C500	Disc Assy, Ramped Seal
220C520	Disc Assy, Ramped Seal, DLC Coated
220C510	Hub Cap w/O-Ring
220C1010	Bonding Set, VP.C
220C1099	Bond Fixture, VP.C/.C2
220CBK	Bond Kit VP-C: Bondset, Sealant
220CBKF	Bond Set VP-C: Fixture, Bondset, Sealant
220C600	VHB Mounting Plate Assy, Sealant, VP.C2
220C605	Urethane Mounting Plate Assy, Sealant, VP.C2
220C635	Camera Mount Kit, E220 - Session, Blue Ano
5X2176N	MPA O-Ring, Nitrile, 5 Pack
1X2176N	MPA O-Ring, Nitrile
V75BRSO	Viton O-Ring Set G4
2208031	Silicone Sealant
2008019	Syringe Fill Set, Empty
2209001	Installation Vacuum Pump
98472	50 ml Dual Cartridge Manual Applicator
220C130	UCB Cover w/O-Ring
N (153016)	Fitting, 8mm PUR
H (54F40MX)	Fitting, Flex Conduit
S (F5FOX)	Fitting, Straight, Flex Conduit-TRM
220B3569	Base Port Plug
R2109	90° Power Cable Strain Relief
5C6X	Fitting, 90° Swivel Nut Elbow, Flex Conduit
G3615	Fitting, 90° Elbow Block, PUR Tubing
54C40MX	Fitting, 90° w/o Swivel, Flex Conduit
5WTXS-WLN	Fitting, Bulkhead Union w/Locknut
220A700	Terminal Box
220B7015G	Lid Assy, Terminal Box, G¼
200B70xx.x	Power Cable xx.x m
2161008xx.xE	Harness Wire, AWG16, xx.x m
216100SP	Harness Wire, AWG16, 100 m
11660xx.xE	8 x 1.25 PUR Tubing, Harness, xx.x m
21660xx.xE	Flex Conduit, Harness, xx.x m
2108016	ABS Wrench, Black
220C900	Small Parts Kit
L16PP	16 Gauge Grey Taper, 50 pack
PS24-120S	120 W UL-508 Power Supply, Slimline

Compatibility:	Notes:
All C2 Codes	A
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	H
All C2 Codes	
Code V, M	
Code V, M	
Code V, M	B
Code V, M	B
Code V	B
Code E	B
Code V	B
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	B
All C2 Codes	
<b>All ≠ D Codes</b>	
Code E	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
All C2 Codes	
<b>All ≠ X Codes</b>	
All C2 Codes	
All C2 Codes	C
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All C2 Codes	

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## Services - Visiport®

PART NO.	DESCRIPTION
BF-LOAN	Bonding Fixture, 10 Day Loan Fee
BK-REPL	Bondset Service (Remove, Clean, Replace)
PREM-V	Premount, VHB-Type MPA
PREM-E	Premount, Urethane-Type MPA
PC-REPL	Polycarbonate Window Panels, Custom Size
SW-REPL	Glass & Polycarbonite Safety Windows, Custom Size

Compatibility: Notes:

Code V  
Code E

F

## Accessories

PART NO.	DESCRIPTION
22090TW	Torx Driver Set, T7 T8 T10

## Notes

All warranty parts orders must include unit Serial Number and Application Survey.

Prices subject to change without prior notice. Call to confirm price and availability.

A Base assemblies include base, insulator, base o-rings, bondset, label with new S/N, and fasteners.

Modular assemblies for base assembly must be ordered separately if required.

B Shelf life on this product is approximately 6 months.

Customer should replace silicone seal at first sign of failure, or every 18 months, whichever comes first.

C Price is per meter or each fraction of a meter, i.e., 2.5 m = \$10.50 list price.

D SAE No. 4 Flex Conduit is the standard size for these models, however, certain customized units used SAE No. 5 Flex conduit instead.

E For wire harness up to 6.5 meters length. AWG 18 wire; Red/Black.

Please indicate the length x.x of the harness in tenth meter increments

F Bondset service does not include cost of parts used in bondset replacement or authorized repair.

G Does not include M4 screws; customer must choose appropriate length for Polycarbonate thickness

H Diamond-Like Carbon (DLC) coating is scratch and calcification resistant, but not impact resistant.

J Camera, remote, and accessories not included. GoPro and Session are trademarks of GoPro, Inc.

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## Parts - Visiport® Model A230, A175 (DiscAir DA230, DA175T)

PART NO.	DESCRIPTION
225500	Disc/Drive Assembly
230520	Disc/Drive Assembly, DLC Coated
220510	Hub Cap w/O-Ring
2108016	ABS Wrench
220A1020	Bonding Set
175A500	Disc/Drive Assembly, A175
175A520	Disc/Drive Assembly, A175, DLC Coated
175A510	Hub Cap w/O-Ring
175200	Bearing/Rotor Assembly
1751010	Bonding Set
H (175710)	Short Manifold Assembly
R (SC6-1/8-I)	Pressure Regulator
1753002	BSP to NPT Adapter
175T1099	Bonding Fixture, DA175T
175PFxx	Polyurethane Tubing
220A1099	Bonding Fixture
175820	Mounting Screw Set, 4-40 x 0.500", Nylon Coated, 7 Pack
220ABKF	Bond Kit DA2xx: Fixture, Bondset, Sealant
175TMPA	Mounting Plate Assy, DA175T
230MPA	Mounting Plate, DA230
2208031	Silicone Sealant
2209001	Vacuum Pump

Compatibility: Notes:

A2xx, DA2xx  
A2xx, DA2xx  
A2xx, DA2xx  
A2xx, DA2xx  
A2xx, DA2xx  
A175, 175T  
A175, 175T  
A175, 175T  
All A, DA units  
175  
All A, DA units  
A175, 175T  
A175, 175T  
per meter  
A  
A2xx, DA2xx  
Ax, DAx  
A2xx, DA2xx  
A175, 175T  
A2xx, DA2xx  
All  
B  
All

## Accessories

PART NO.	DESCRIPTION
AG	Air Gun Kit
SIL008	Silvent 008 Airgun
1W3206	PUR Air Hose Coil
22090TW	Torx Driver Set, T7 T8 T10

For:

All DA units  
All DA units  
All DA units  
All DA units  
C

## Services - DiscAir

PART NO.	DESCRIPTION
PREM-V	Premount, VHB-Type MPA
BK-REPL	Bondset Service
WN-REPL	Window Replacement

Compatibility:

All  
All  
E

## Notes

- A Specify the required xx length of polyurethane flex tubing in whole meters, e.g., 175PF06 = 6 meters.
- B Shelf life on this product is approximately 6 months.  
Customer should replace silicone seal at first sign of failure, or every 18 months, whichever comes first.
- C AG kit includes Silvent 008 air gun w/zinc nozzle, 2.5 m coiled air hose, and fittings to connect to DA manifold.
- D Fee for each ten day period or fraction thereof, from date of receipt to date of return shipment.  
Dates for receipt and shipment will be based on waybill information supplied by carrier only.
- E Service charge includes removal of residue adhesive, cleaning of base or mounting plate, and parts installation.  
Service charge does not include cost of bondset, label, o-ring or other parts replaced.
- F Prices subject to change without prior notice. Call to confirm price and availability.

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Discontinued Unit Parts - Visiport® Model VP220.C

PART NO.	DESCRIPTION
220C100	Base Assy, VP220.C
220C200	Bearing/Rotor Assy
220B2090	Bearing Extraction Tool
220B300	Motor Driver Assembly, VP.B5/VP.C
220C500	Disc Assy, Ramped Seal
220C520	Disc Assy, Ramped Seal, DLC Coated
220C510	Hub Cap w/O-Ring
220C1010	Bonding Set, VP.C
220C1099	Bond Fixture, VP.C/.C2
220CBK	Bond Kit VP-C: Bondset, Sealant
220CBKF	Bond Set VP-C: Fixture, Bondset, Sealant
220CVMPA	VHB Mounting Plate Assy, Sealant, VP.C
220CEMPA	Urethane Mounting Plate Assy, Sealant, VP.C
5X2176N	MPA O-Ring, Nitrile, 5 Pack
1X2176N	MPA O-Ring, Nitrile
V75BR50	Viton O-Ring Set G4
2208031	Silicone Sealant
2008019	Syringe Fill Set, Empty
2209001	Installation Vacuum Pump
98472	50 ml Dual Cartridge Manual Applicator
220C130	UCB Cover w/O-Ring
N (153016)	Fitting, 8mm PUR
H (54F40MX)	Fitting, Flex Conduit
S (F5FOX)	Straight Fitting, Flex Conduit to Terminal Box
220B3569	Base Port Plug
R2109	90° Power Cable Strain Relief
5C6X	90° Swivel Nut Elbow Fitting, Flex Conduit
G3615	90° Elbow Fitting Block, for PUR Tubing
54C40MX	90° Fitting, Flex Conduit, w/o Swivel
220A700	Terminal Box
220B7015G	Lid Assy, Terminal Box, VP.B, G¼
200B70xx.x	Power Cable xx.x m
2161008xx.xE	Harness Wire, AWG16, xx.x m
216100SP	Harness Wire, AWG16, 100 m
11660xx.xE	8 x 1.25 PUR Tubing, Harness, xx.x m
21660xx.xE	Flex Conduit, Harness, xx.x m
2108016	ABS Wrench
220C900	Small Parts Kit
PS24-120S	120 W UL-508 Power Supply, Slimline

Compatibility:	Notes:
No Availability	A
All C Codes	
All C Codes	
No Availability	
All C Codes	
All C Codes	H
All C Codes	
Code V, M	
Code V, M	
Code V, M	B
Code V, M	B
Code V	B
Code E	B
All C Codes	
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<b>All ≠ D Code</b>	
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All C Codes	
All C Codes	
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<b>All ≠ X Code</b>	
All C Codes	
All C Codes	C
All C Codes	C
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All C Codes	





Discontinued Unit Parts - Visiport® Model VP220.B5

PART NO.	DESCRIPTION
220B100	Base Assy, VP220.B
220B200	Bearing/Rotor Assy, VP.B/.C/.C2
220B2090	Bearing Extraction Tool
220B300	Motor Driver Assembly, VP.B5/VP.C
220B500	Disc Assy, VP220.B
220B500R	> Ramp-Seal Option
220B500T	> Toothed-Belt Option
220B520	Disc Assy, VP220.B, DLC Coated
220B520R	> Ramp-Seal & DLC Coating Options
220B500TDL	> Toothed-Belt & DLC Coating Options
220C510	Hub Cap w/O-Ring
220B1010	Bonding Set, VP.B
220B1099	Bond Fixture, VP.B
220BBK	Bond Kit VP-B: Bondset, Sealant
220BEBK	Urethane Bonding Kit, Sealant
220BBKF	Bond Kit VP-B: Fixture, Bondset, Sealant
220BVMPA	VHB Mounting Plate Assy, Sealant, VP.B
220BEMPA	Urethane Mounting Plate Assy, Sealant, VP.B
220BDMPA	Bolt-on Mounting Plate Assy, VP-B
5X2176N	MPA O-Ring, Nitrile, 5 Pack
1X2176N	MPA O-Ring, Nitrile
V75BRSO	Viton O-Ring Set G4
2208031	Silicone Sealant
2008019	Syringe Fill Set, Empty
2209001	Vacuum Pump
98472	50 ml Dual Cartridge Manual Applicator
220C130	UCB Cover w/O-Ring
N (153016)	Fitting, 8mm PUR
H (54F40MX)	Fitting, Flex Conduit
S (F5FOX)	Straight Fitting, Flex Conduit to Terminal Box
220B3569	Base Port Plug
R2109	90° Power Cable Strain Relief
5C6X	90° Swivel Nut Elbow Fitting, Flex Conduit
G3615	90° Elbow Fitting Block, for PUR Tubing
54C40MX	90° Fitting, Flex Conduit, w/o Swivel
220A700	Terminal Box
220B7015G	Lid Assy, Terminal Box, VP.B
200B70xx.x	Power Cable xx.x m
2161008xx.xE	Harness Wire, AWG16, xx.x m
216100SP	Harness Wire, AWG16, 100 m
11660xx.xE	8 x 1.25 PUR Tubing, Harness, xx.x m
21660xx.xE	Flex Conduit, Harness, xx.x m
2108016	ABS Wrench
220B900	Small Parts Kit
PS24-120S	120 W UL-508 Power Supply, Slimline

**Compatibility:** **Notes:**

No Availability A  
 All B5 Codes  
 All B5 Codes  
 No Availability  
 All B5 Codes  
 All B5 Codes  
 No Availability  
 All B5 Codes H  
 All B5 Codes H  
 No Availability H  
 All B5 Codes  
 Code V, M  
 Code V, M  
 Code V, M B  
 Code E B  
 Code V, M B  
 Code V B  
 Code E B  
 Code D G  
 All B5 Codes  
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 All B5 Codes B  
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**All ≠ D Code**  
 Code E  
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 All B5 Codes  
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Discontinued Unit Parts - Visiport® Model VP150, VP215, VP220

PART NO.	DESCRIPTION
220200	Bearing Assembly
220300	Motor Driver Assembly
220500	Disc Assembly
220510	Hub Cap w/O-Ring
2151010	Bonding Set
2201010	Bonding Set
2201099	Bonding Fixture
220MPA	Mounting Plate Assy, Sealant
5X2176	MPA O-Ring 5-pak
1X2176N	MPA O-Ring, Nitrile
220802K	M4 Drill Kit
2208031	Silicone Sealant
2209001	Vacuum Pump
2108016	ABS Wrench
220700	Junction Box
220700JA	Junction Box, JA Circuit
2207056	Protection Circuit
2207056A	Protection Circuit
2107010	4 m Micro-C Power Cable
2107011	6 m Micro-C Power Cable
2107014	10 m Micro-C Power Cable
215900FF	FF Parts Kit
215900MF	MF Parts Kit
215900SF	SF Parts Kit
220900N4	N4 Parts Kit
220900N5	N5 Parts Kit
4HTXS	N4 Flex Union
5HTXS	N5 Flex Union
2151008x.x	Wire Harness
2201008x.x	Wire Harness
220100SP	Harness Wire, 100 m
150500	Disc Assembly
1501010	Bonding Set
1501099	Bonding Fixture
150MPA	Mounting Plate Assy, Sealant
5X2168	MPA O-Ring, Nitrile, 5-pak

Compatibility:	Notes:
150, 215, 220	
No Availability	
150, 215, 220	
150, 215, 220	
215	
220	
150, 215, 220	
220	
220	
220	
215	
150, 215, 220	B
150, 215, 220	
150, 215, 220	
150, 215, 220	
150, 215, 220	
150, 215, 220	
150, 215, 220	
215 FF	
215 MF	
215 SF	
220	
220 JX	
N4 Flex	D
N5 Flex	D
215	C, E
220	C, E
220	
150	
150	
150	
150	
150	



## Discontinued Unit Parts - Visiport® Model VP210

PART NO.	DESCRIPTION
220200	Bearing Assembly
210300	Motor Assembly
220500	Disc Assembly
220510	Hub Cap w/O-Ring
210850	Bonding Set
2101099	Bonding Fixture
210BK	Bond Kit VP210: Bondset, Sealant
210BKF	Bond Kit VP210: Fixture, Bondset, Sealant
2208031	Silicone Sealant
210700	Electrical Box
210710	Electrical Box, Top Assy w/PCB
2107010	4 m Micro-C Power Cable
2107011	6 m Micro-C Power Cable
2107014	10 m Micro-C Power Cable
210STK	Steel Tubing, Elbow w/Extensions
210W2.65	Wire Harness, 8 conductor, 2.65 m
2108016	ABS Wrench

Compatibility:	Notes:
210	
210	E
210	
210	
210	
210	
210	
210	
210	B
210	
210	
210	
210	
210	
210	
No Availability	
210	
210	

## Discontinued Unit Parts - DiscAir

PART NO.	DESCRIPTION
225500	Disc/Drive Assembly
220510	Hub Cap w/O-Ring
2108016	ABS Wrench
220A1020	Bonding Set
175A510	Hub Cap w/O-Ring
175500	Disc/Drive Assembly, DA175
175200	Bearing/Rotor Assembly
1751010	Bonding Set
H (175710)	Short Manifold Assembly
1753002	BSP to NPT Adapter
1751099	Bonding Fixture, DA175
175PFxx	Polyurethane Tubing
2201099A	Bonding Fixture
220ABKF	Bond Kit DA2xx: Fixture, Bondset, Sealant
230MPA	Mounting Plate, DA230
2208031	Silicone Sealant
2209001	Vacuum Pump

For:	Notes:
DA2xx	
DA2xx	
DA2xx	
DA2xx	
x175, 175T	
175	
All A, DA units	
175	
All A, DA units	
175	
per meter	A
DA2xx	
DA2xx	
DA2xx	
All	B
All	

### Notes

- A Specify the required xx length of polyurethane flex tubing in whole meters, e.g., 175PF06 = 6 meters.
- B Shelf life on this product is approximately 6 months.  
Customer should replace silicone seal at first sign of failure, or every 18 months, whichever comes first.
- C AG kit includes Silvent 008 air gun w/zinc nozzle, 2.5 m coiled air hose, and fittings to connect to DA manifold.
- D Fee for each ten day period or fraction thereof, from date of receipt to date of return shipment.  
Dates for receipt and shipment will be based on waybill information supplied by carrier only.
- E Service charge includes removal of residue adhesive, cleaning of base or mounting plate, and parts installation.



Service charge does not include cost of bondset, label, o-ring or other parts replaced.

F Prices subject to change without prior notice. Call to confirm price and availability.